CENTERLINE MACHINE, INC.

In-Process Inspection Control Plan / Inspection Results

Document: CLMF - 050	Form Rev. Level A	Form Rev. Date: 08/10/10	RANDOM Sampling Frequency - Use W.O. Lot Size		
P/N:	Part Rev.:	Job Number:	*1 - 20 pieces*	*21 - 50 pieces*	*51 pieces and up*
			50%	*25%*	*15%*

Characteristic Number	Characteristic	Tolerance	Operation #	Employee #	Measurement Date	Machine, Device, Jig or Tool for Mfg.	Measurement Tool	Result 1	Result 2	Result 3	Result 4	Result 5	Result 6	Result 7	Result 8	Result 9	Result 10
1																	
2																	
3																	
4																	
5																	
6																	
7																	
8																	
9																	
10																	
11																	
12																	
13																	
14																	
15																	
16																	
17																	
18																	
19																	
20																	
21																	
22																	
23																	
24																	
25																	
26																	
27																	
28																	
29																	
30																	
31																	
32																	
33																	
34																	
35																	